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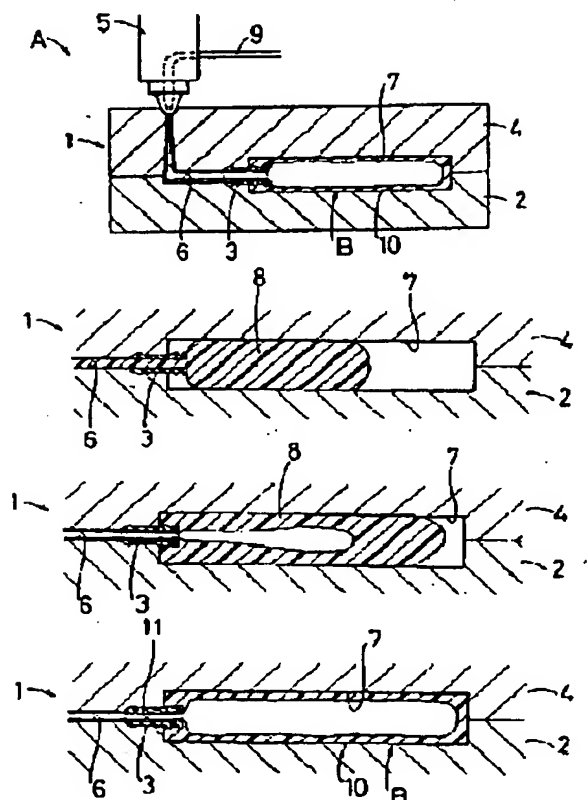
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TITLE : INJECTION MOLDING METHOD FOR
RESIN MOLDING



ABSTRACT : PURPOSE: To obtain a resin molding in which a resin thin film connected to the main body of a hollow molding is formed in the inside of a small diameter cylinder member by injecting resin molding material through the small diameter cylinder member into the cavity of a forming mold and thereafter introducing the pressurized gas through the small diameter cylinder member into the inside of the injected resin molding material.

CONSTITUTION: The small diameter cylinder part of a resin molding B is formed in the bottom force 2 of a forming mold 1 of an injection molding device A. The resin small diameter cylinder member 3 is set in the mold opening state of the forming mold 1. Then this forming mold 1 is mold-clamped and resin molding material 8 is injected into the cavity 7 of the forming mold 1 through the said member 3 via a supply passage 6 from an injection nozzle 5 provided to the top force 4 of the forming mold 1. Thereafter when pressurized gas is introduced into the inside of the resin molding material 8 through the member 3 via the supply passage 6 from an introduction pipe 9, the main body 10 of a hollow molding integratively provided with the member 3, namely a resin molding B is molded. Further a resin thin film 11 continued to the main body 10 of the hollow molding is integratively formed in the inside of the member 3 of this resin molded form B.

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